



NOTE ON BEAD SIZE

Required bead size is dependent on several factors.

- Intended use (for rough concrete, pipe penetration, pre-cast segments, sheet pile, cold joints, etc.)
- Hydrostatic head
- Concrete coverage
- Rebar placement

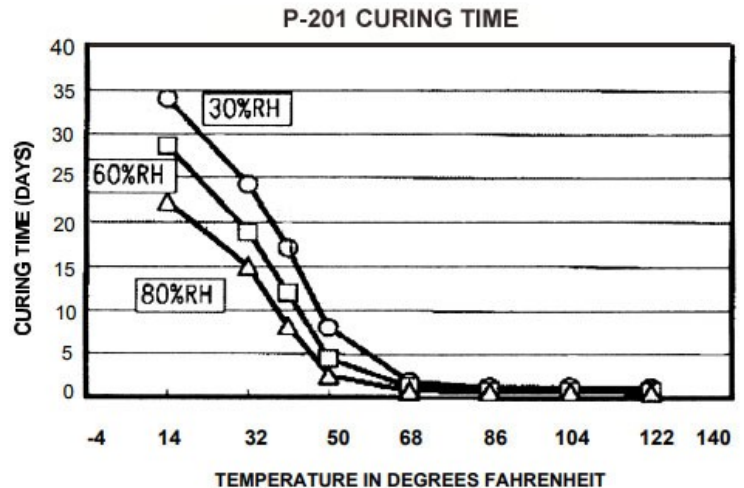
NOTE ON CURING INFORMATION

Curing time listed below is based on a 10mm x 10mm bead size and a complete cure (polymerization).

Curing and expansion are two different functions. Curing does not effect expansion. In some cases (depending on use), a complete cure is not necessary.

Curing time is also dependent on bead size. A smaller bead size will cure more quickly.

Bead Size Inches	Feet Per Cartridge
1/4" x 1/4"	25
1/4" x 3/8"	17
1/4" x 1/2"	13
1/4" x 3/4"	8.5
1/4" x 1"	6.3
3/8" x 3/8"	11.5
3/8" x 1/2"	8.5
3/8" x 3/4"	5.5
3/8" x 1"	4.3
1/2" x 1/2"	6.5
1/2" x 3/4"	4.3
1/2" x 1"	3.2
3/4" x 3/4"	2.8
3/4" x 1"	2.1
1" x 1"	1.6



P-201 CURING TIME			
P-201 Bead 10mm (0.39")	30% Relative Humidity	Degrees F	Days to Cure
		86	1.0
77	2.0		
68	2.5		
59	5.0		
50	8.0		
41	17.5		

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